



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3955-23
Job Sheet 176862



Part No: D3955-23

Job Qty: 5 ea

Part Name: Template



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/2/18

Job Tracking No:

Due Date: 5/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		5/16/18	0.00	0.00	Start Up Waterjet		SC 15/05/08
100	Waterjet	5 pcs		5/16/18	0.03	0.61	Waterjet1		SC 15/05/08
110	QC	5 pcs		5/16/18	0.00	0.00	QC2 Waterjet-3		SC 15/05/08
120	QC	5 pcs		5/16/18	0.00	0.00	QC8-4		38
130	Packaging	5 pcs		5/16/18	0.00	0.00	Packaging3		MAY 14 2018
140	QC21-SA	5 Ea		5/16/18	0.00	0.00	QC21		MAY 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	1.9810 sf (.3962 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	2	63	0

Part Specifications

Specifications could not be found.

Plex 5/2/18 10:37 AM Dart.Gagnon.Michelle



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Container No: S069607



Part: D3955-23

Job No: 176862

Serial No/Batch: S069607

Revision:

Inspector:

Date: 05/09/18

DART AEROSPACE LTD		Work Order:	176862
Description: Template		Part Number:	D3955-23
Inspection Dwg: D3955		Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.004/-0.001	Ø0.098	1		1/SC-01	
Ø0.129	+0.005/-0.001	Ø0.129	1			
0.750	+/-0.010	0.752	1			
1.000	+/-0.010	1.001	1			
1.250	+/-0.010	1.252	1			
1.375	+/-0.010	1.378	1			
2.563	+/-0.010	2.565	1			
0.800	+/-0.010	0.803	1			
1.500	+/-0.010	1.503	1			
2.250	+/-0.010	2.254	1			
2.750	+/-0.010	2.752	1			
3.250	+/-0.010	3.250	1			
5.000	+/-0.010	5.001	1			
6.500	+/-0.010	6.501	1			
7.500	+/-0.010	7.505	1			
8.000	+/-0.010	8.004	1			
8.500	+/-0.010	8.502	1			
9.375	+/-0.010	9.376	1			
9.625	+/-0.010	9.628	1			
10.600	+/-0.010	10.600	1			
11.13	+/-0.030	11.13	1			
0.040	+/-0.010	0.040	1			

Measured by:	SC	Audited by:	38	Prototype Approval:	N/A
Date:	18/05/08	Date:	MAY 10 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.07.29	New Issue	KJ	